

1 AUDIO SPEAKER SYSTEM EMPLOYING AN ANNULAR GASKET SEPARATING
2 A HORN WAVEGUIDE FROM A SOUND REPRODUCING MEMBRANE

3
4 BACKGROUND OF THE INVENTION

5
6 1. Field of the Invention

7 This invention relates broadly to audio speaker systems. More particularly, this
8 invention relates to horn-type audio speaker systems.

9
10 2. State of the Art

11 Loudspeaker systems typically employ one or more of the following speaker
12 elements: i) a sub-woofer that reproduces extremely low frequencies from about 20 Hz
13 to 100 Hz; ii) a woofer that reproduces low frequencies from about 100 Hz to 500 Hz; iii)
14 a mid-range speaker that reproduces frequencies from about 500 Hz to 6 kHz; and iv) a
15 tweeter that reproduces high frequencies from about 6 kHz to 11-12 kHz (and possibly to
16 20 kHz). In such systems, cross-over circuitry delivers the appropriate frequency range
17 to the separate speakers. There are two ways that the cross-over circuitry can be
18 connected to the speaker system. In low and medium power applications, the cross-over
19 circuitry is connected after the amplifier. In such configurations, the cross-over circuitry
20 is typically disposed within the speaker cabinet. For high power applications, the cross-
21 over circuitry is connected before the amplifier.

1 Sub-woofers, woofers and mid-range speakers typically emit sound in a highly
2 dispersed manner. In contrast, tweeters typically emit sound in a highly directional
3 manner. Thus, the dispersion pattern of the tweeter (which is the extent to which the
4 tweeter yields acoustic radiation over a given area) is of particular importance in
5 designing a speaker which has wider dispersion overall. There are several different types
6 of tweeters including cone tweeters, dome tweeters, and horn tweeters.

7
8 Cone tweeters utilize a shallow cone surface with a sound producing diagram at
9 its apex. Cone tweeters are efficient and most economical, and typically provide a
10 narrow dispersion pattern.

11
12 Dome tweeters utilize a dome diaphragm to produce sound. The dome diaphragm
13 is typically made of light hard metal (such as titanium), rigid plastic compounds, or soft
14 silk-like material. Dome tweeters are efficient, yet typically provide narrow dispersion
15 patterns for frequency components above 10 kHz.

16
17 Horn tweeters utilize a horn surface (which is typically curvilinear or exponential
18 in nature) with a relatively small sound-producing element at its apex. Typically, horn
19 tweeters are designed to provide a narrow dispersion pattern with a dispersion angle
20 between 60 and 90 degrees for the high frequency audio signal components supplied
21 thereto by the crossover-circuitry.

22

1 A wide dispersion pattern is desirable in some acoustic applications, such as
2 distributed audio installations that require many loudspeakers for the desired acoustic
3 coverage of the listening space. In such applications, the wide dispersion pattern reduces
4 the number of speakers required to cover the listening area, and thus reduces costs. As
5 described above, conventional tweeter designs are limited in their dispersion pattern
6 (generally less than 90 degrees) for high frequency audio signal components, and thus are
7 unsuitable for use in these applications. Thus, there remains a need in the art to provide
8 audio speaker components that have wide angle dispersion characteristics for high
9 frequency signal components and thus are suitable for use in acoustic applications
10 requiring wide coverage such as distributed audio installations.

11
12 Moreover, it is desirous in many of these applications that the speaker
13 components reproduce frequencies generally supported by a mid-range speaker (typically
14 below 6 kHz down to 500 Hz). This extended frequency range also reduces the number
15 of speakers required to cover the listening area and reduces costs. As described above,
16 conventional tweeter designs support only high frequency components and thus fail to
17 provide the benefits of an extended frequency range. Therefore, there remains a need in
18 the art to provide audio speaker components that have wide angle dispersion
19 characteristics over an extended frequency range.

20
21 Finally, it is desirous in many of these applications that the speaker provide a
22 uniform dispersion pattern (typically referred to as “constant beamwidth” or “constant
23 directivity”) with respect to the area covered by the speaker. This feature simplifies the

1 layout and design of the loudspeakers of the system in order to provide uniform coverage
2 over the intended listening area. However, typical “constant beamwidth” horn tweeters
3 are limited in their dispersion pattern (generally less than 90 degrees), and thus are
4 disadvantageous in these applications. Therefore, there remains a need in the art to
5 provide audio speaker elements that have uniform dispersion characteristics suitable for
6 such wide coverage acoustic applications.

7

8 SUMMARY OF THE INVENTION

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10 It is therefore an object of the invention to provide an audio speaker system which
11 has a wide dispersion pattern for high frequency sound components.

12

13 It is another object of the invention to provide an audio speaker system which has
14 a wide dispersion pattern for a broad frequency spectrum of sound.

15

16 It is a further object of the invention to an audio speaker system which has a
17 uniform dispersion pattern for a broad frequency spectrum of sound.

18

19 In accord with these objects which will be discussed in detail below, the audio
20 speaker system of the present invention includes a speaker driver operably coupled to a
21 horn waveguide. The speaker driver reproduces sound within an extended frequency
22 range that includes a high frequency band between 8 kHz and 11 kHz. In the preferred
23 embodiment, the extended frequency range includes a wide frequency band between 2

1 kHz and 11 kHz (and most preferably includes the ultra-wide frequency band between
2 800 Hz and 11 kHz). The horn waveguide has an axi-symmetrical waveguide surface
3 that provides for uniform polar dispersion at dispersion angles greater than 90 degrees for
4 sound within the extended frequency range. The waveguide surface preferably has an
5 annular cross section with a radial dimension that increases curvilinearly from its throat
6 to its mouth.

7

8 According to one embodiment, the waveguide surface of the horn is a tractroid
9 surface.

10

11 According to another embodiment, the waveguide surface of the horn is
12 exponential in nature.

13

14 According to a preferred embodiment of the invention, the critical parameters of
15 the horn (throat area, mouth area, length) are adapted to provide a frequency response
16 which encompasses a substantial part of the extended frequency range supported by the
17 speaker driver.

18

19 In another aspect of the present invention, an audio speaker system employs an
20 annular gasket that separates the sound reproducing membrane of a speaker driver with a
21 horn waveguide. The annular gasket is disposed in an area outside of and adjacent to the
22 throat of the horn waveguide. The annular gasket is preferably realized from closed cell
23 foam or other compliant acoustically-absorbable material. The gasket minimizes the

1 volume of the compression chamber that the sound reproducing membrane is
2 compressing, thus leading to less frequency cancellation (which leads to improved
3 frequency response of the speaker driver).

4
5 Additional objects and advantages of the invention will become apparent to those
6 skilled in the art upon reference to the detailed description taken in conjunction with the
7 provided figures.

8 9 BRIEF DESCRIPTION OF THE DRAWINGS

10
11 Fig. 1A is a functional block diagram illustrating the components of a horn-loaded
12 speaker device in accordance with the present invention;

13
14 Figs. 1B and 1C are views of a tractroid surface, which is suitable for realizing the
15 waveguide surface of the horn waveguide of Fig. 1A;

16
17 Fig. 2A is a diagram illustrating a wide range of dispersion angles;

18
19 Fig. 2B is a plot characterizing the horizontal 6 dB beamwidth of a horn-loaded
20 speaker device in accordance with the present invention;

21
22 Fig. 3 is a cross-sectional schematic of an exemplary horn waveguide suitable for
23 use in the audio speaker device of Fig. 1A;

1
2 Figs. 4A, 4B and 4C are different views of a solid model of the horn waveguide of
3 Fig. 3;

4
5 Figs. 5A through 5G are two-dimensional polar plots that describe the dispersion
6 characteristics of the horn waveguide of Fig. 3 for particular frequencies of sound;

7
8 Fig. 6 is a plot of the on-axis sound levels and the 90° sound levels (+/- 45° from
9 the central axis) emitted from the waveguide horn of Fig. 3 over a range of sound
10 frequencies; and

11
12 Fig. 7A illustrates an exemplary multi-element speaker system including the horn-
13 loaded speaker device of Fig. 3 mounted co-axially inside a woofer device.

14
15 Fig. 7B is a cross-sectional view illustrating the horn-loaded speaker device of
16 Fig. 7A in accordance with the present invention.

17
18 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

19
20 Turning now to Fig. 1A, the audio speaker system 10 in accordance with the
21 present invention generally includes an enclosure 11 having a speaker driver 12
22 (sometimes referred to as a “motor”) mounted therein. The speaker driver 12 includes a
23 sound reproducing membrane that is actuated by a voice coil and magnet assembly as is

1 well known in the audio speaker arts. Preferably, the sound reproducing membrane has a
2 hemispherical-dome shape formed from a stiff thin material (typically metal or hard
3 plastic) as is well known. A waveguide (horn) 14 is disposed adjacent the speaker driver
4 12. The horn 14 includes a throat 16 disposed adjacent the sound reproducing membrane
5 of the speaker driver 12. The horn 14 extends along a central axis 17 to a mouth 18
6 disposed opposite the throat 16. The horn 14 directs the sound waves produced by the
7 sound reproducing membrane of the speaker driver 12 out the mouth 18. An in-line
8 phase plug (not shown) may be disposed in the vicinity of the throat 16 as is well known
9 in the audio speaker arts. The in-line phase plug directs and focuses acoustic energy at
10 the sound producing membrane of the speaker driver 12.

11
12 The speaker driver 12 is preferably a high fidelity speaker driver providing a
13 relatively flat response (e.g., +/- 3 dB) throughout a relatively large frequency range (for
14 example, between 800 Hz and 15 kHz). Cross-over filter circuitry 20, which is
15 preferably integral to the enclosure 11, is operably coupled between an audio signal
16 source (e.g., amplifier) and the speaker driver 12. Preferably, the cross-over filter
17 circuitry 20 provides a high pass filter with a cut-off frequency that matches the lower
18 end of the frequency range (for example, 800 Hz) supported by the speaker driver 12.

19
20 The horn 14 (or a portion thereof) defines a waveguide surface having an annular
21 cross-section with a radial dimension that increases curvilinearly from the throat 16 to the
22 mouth 18 as shown in Figs. 1B and 1C. The waveguide surface is axi-symmetrical (i.e.,

1 symmetrical about the central axis 17) as shown. Preferably, the waveguide surface is a
 2 tractroid surface which is defined by revolving a tractrix surface around the central axis
 3 17. This tractroid surface can be represented by the following parametric equations (in
 4 Cartesian space):

$$5 \quad x = \operatorname{sech}(u) \times \cos(v)$$

$$6 \quad y = \operatorname{sech}(u) \times \sin(v)$$

$$7 \quad z = (u) - \tanh(u)$$

8 where the z-axis corresponds to the central axis, and the x and y axes are
 9 orthogonal to the z-axis as shown.

10

11 Alternatively, the waveguide surface of the horn 14 may be "exponential" in
 12 nature (i.e., where the horn length is exponentially related to the area of the horn mouth)
 13 or any other curvilinear surface with a smooth flare rate. The expression for such an
 14 "exponential" waveguide surface is $S = S_1 e^{mx}$, where 'S' is the area of the horn mouth,
 15 'S₁' is the area of the horn throat, 'm' is the flare constant of the horn waveguide surface,
 16 and 'x' is the length of the horn waveguide surface.

17

18 The frequency response (e.g., the low cutoff frequency and high cutoff frequency)
 19 of the horn 14 is dependent upon the area of the throat 16 (which is governed by the
 20 diameter of the throat D_T), the area of the mouth 18 (which is governed by the diameter
 21 of the mouth D_M), and the length L of the horn as well as other parameters as is well
 22 known in the audio speaker arts. In the preferred embodiment of the present invention,
 23 these parameters are adapted to provide a frequency response between 800 Hz and 11

1 kHz, which encompasses a substantial part of the frequency range between 800 Hz and
2 15 kHz supported by the speaker driver 12.

3

4 The sound waves produced by the speaker driver 12 are emitted from the horn 14
5 in a dispersion pattern that is characterized by a dispersion angle, which is the angle at
6 which the sound level is reduced by 6 dB as compared to the on-axis sound level. An
7 array of dispersion angles are shown in Fig. 2A. In the preferred embodiment of the
8 present invention, the axi-symmetrical waveguide surface of the horn 14 provides
9 uniform polar dispersion of sound at dispersion angles greater than 90 degrees (referred
10 to herein as a “wide dispersion angle” or “wide dispersion”) over a relatively large
11 frequency range (for example, between 800 Hz and 11 kHz) of sound. Such wide
12 dispersion characteristics of the sound levels along the horizontal x-axis of the horn 14 is
13 shown in the horizontal beamwidth curve of Fig. 2B. In this diagram, for the frequency
14 range between 800 Hz and 7.3 kHz, the dispersion angle is greater than 135 degrees. For
15 the frequency range between 7.3 kHz and 11 kHz, the dispersion angle is between 135
16 degrees and 90 degrees. Note that for frequencies above 11 kHz, the dispersion angle
17 narrows to values below 90 degrees. The horn 14 provides similar dispersion
18 characteristics for the sound levels along its vertical y-axis. In this manner, the axi-
19 symmetrical waveguide surface of the horn 14 provides for uniform polar dispersion of
20 sound for the particular frequencies within the extended frequency band (e.g., between
21 800 Hz and 11 kHz). In other words, the sound waves of a particular frequency within
22 the extended frequency band (e.g., between 800 Hz and 11 kHz) are uniformly dispersed
23 in both the x-direction and y-direction as the sound waves propagate from the mouth 18

1 along the central axis (i.e., the z-direction). Preferably, the extended frequency band
 2 (e.g., between 800 kHz and 11 kHz) encompasses a substantial part of the frequency
 3 range (e.g., between 800 Hz and 15 kHz) supported by the speaker driver 12.

4
 5 Fig. 3 is a cross-section of an exemplary horn 14' suitable for use in the audio
 6 speaker system of Fig. 1A. The horn 14' includes a dome-shaped recess 21' shaped to
 7 match the dome-shaped diaphragm surface of the speaker driver 12. The recess 21' leads
 8 to the throat 16' of an axi-symmetrical waveguide surface 22'. An in-line phase plug 24'
 9 is disposed adjacent the throat 16'. The waveguide surface 22' is a tractroid surface
 10 which is defined by revolving a tractrix surface around the central axis 17'. This tractroid
 11 surface can be represented by the following parametric equations (in Cartesian space):

$$x = \operatorname{sech}(u) \times \cos(v)$$

$$y = \operatorname{sech}(u) \times \sin(v)$$

$$z = (u) - \tanh(u)$$

15 where the z-axis corresponds to the central axis, and the x and y axes are
 16 orthogonal to the z-axis as shown.

17
 18 The dimensions of the horn (which are shown in Fig. 7B) provide a throat 16' that
 19 is approximately 0.192 square inches, which is governed by the phase plug diameter on
 20 the order of 0.638 inches and a throat diameter D_T on the order of 0.825 inches. The area
 21 of the mouth 18' is approximately 1.777 square inches, which is governed by the mouth
 22 diameter D_M on the order of 1.504 inches. The horn length L is approximately 1.125
 23 inches. These parameters provide a frequency response between 800 Hz and 11 kHz,

1 which encompasses a substantial part of the frequency range (e.g., between 800 Hz and
2 15 kHz) supported by the speaker driver 12.

3
4 The waveguide surface 22' of the horn 14' provides uniform polar dispersion of
5 sound at wide dispersion angles over an extended frequency range between 800 Hz and
6 11 kHz as described above with respect to the beamwidth curve of Fig. 2B. In other
7 words, the sound waves of a particular frequency within the extended frequency band
8 (e.g., between 800 Hz and 11 kHz) are uniformly dispersed in both the x-direction and y-
9 direction). Preferably, the extended frequency band (e.g., between 800 Hz and 11 kHz)
10 encompasses a substantial part of the frequency range supported by the speaker driver 12.

11
12 Different views of a solid model of the horn 14' are shown in Figs. 4A, 4B and
13 4C.

14
15 Figs. 5A through 5G and 6 are plots that describe the dispersion characteristics of
16 the horn 14' for particular frequencies of sound. Fig. 5A is a two-dimensional polar plot
17 depicting the dispersion characteristics of the horn 14' for a 1 kHz tone. It shows a
18 dispersion pattern with a dispersion angle of approximately 154° ($\pm 77^{\circ}$) for the 1 kHz
19 tone. Fig. 5B is a two-dimensional polar plot depicting the dispersion characteristics of
20 the horn 14' for a 3 kHz tone. It shows a dispersion pattern with a dispersion angle of
21 approximately 180° ($\pm 90^{\circ}$) for the 3 kHz tone. Fig. 5C is a two-dimensional polar plot
22 depicting the dispersion characteristics of the horn 14' for a 4 kHz tone. It shows a
23 dispersion pattern with a dispersion angle of approximately 176° ($\pm 88^{\circ}$) for the 4 kHz

tone. Fig. 5D is a two-dimensional polar plot depicting the dispersion characteristics of the horn 14' for a 5 kHz tone. It shows a dispersion pattern with a dispersion angle of approximately 170° ($\pm 85^{\circ}$) for the 5 kHz tone. Fig. 5E is a two-dimensional polar plot depicting the dispersion characteristics of the horn 14' for a 6 kHz tone. It shows a dispersion pattern with a dispersion angle of approximately 168° ($\pm 84^{\circ}$) for the 6 kHz tone. Fig. 5F is a two-dimensional polar plot depicting the dispersion characteristics of the horn 14' for an 8 kHz tone. It shows a dispersion pattern with a dispersion angle of approximately 128° ($\pm 64^{\circ}$) for the 8 kHz tone. Fig. 5G is a two-dimensional polar plot depicting the dispersion characteristics of the horn 14' for a 10 kHz tone. It shows a dispersion pattern with a dispersion angle of approximately 98° ($\pm 49^{\circ}$) for the 10 kHz tone. Fig. 6 is a plot of the on-axis sound levels and the 90° sound levels ($\pm 45^{\circ}$ from the central axis) emitted from the horn 14' over a range of sound frequencies. It shows wide dispersion (which is provided by less than a 6 dB difference between the on-axis sound levels and the 90° sound levels) for frequencies between 1 kHz and 11 KHz, and narrowing dispersion (which is provided by greater than a 6 dB difference between the on-axis sound levels and the 90° sound levels) for frequencies above 11 kHz to 20 kHz. Together, these plots illustrate that the waveguide surface 22' of the horn 14' provides a wide dispersion angle over a large frequency range between 1 kHz and 11 kHz of sound.

In the preferred embodiment, the speaker driver 12 is rear-vented to enable low frequency components to be emitted from the backside of the speaker driver 12 into a rear chamber 26 as shown in Fig. 1A. In this configuration, the rear chamber 26 is preferably lined with sound absorbing/dampening material that dissipates the low

1 frequency energy emitted from the backside of the speaker driver 12. This feature
2 enables high quality reproduction of low frequency sound components by the speaker
3 driver 12.

4

5 The horn-loaded speaker device of Fig. 1A may be integrated into a multi-element
6 speaker system. An exemplary multi-element speaker system is shown in Fig. 7A
7 wherein the horn-loaded speaker device 10" of the present invention is disposed coaxially
8 with a woofer device 70 that reproduces low frequency sound components. In this
9 configuration, the low frequency components reproduced by the horn-loaded speaker
10 device 10" provides smooth audible overlap at the crossover frequency of the woofer
11 device 70, and the rear side of the horn-loaded speaker device 10" acts as diffuser for the
12 low frequency woofer device 70.

13

14 As shown in the cross-section of Fig. 7B, an annular gasket 72 (which preferably
15 realized from closed-cell foam or some other compliant material that is acoustically
16 absorbent) is disposed outside the throat of the horn 14" in opposing annular grooves 74,
17 76 in the horn 14" and in the roll suspension of the sound reproducing membrane of the
18 speaker driver 12" as shown. The gasket 72 minimizes the volume of the compression
19 chamber that the sound reproducing membrane is compressing, thus leading to less
20 frequency cancellation (which empirically leads to more linear frequency response when
21 measured under normal conditions at a 1 meter distance). Moreover, the speaker driver
22 12" of the horn-loaded speaker 10" preferably employs a ring-shaped neodymium
23 magnet. In this configuration, the passageway through the ring-shaped magnet allows the

1 speaker driver 12" to be rear-vented into the hollow mounting stem 78 that supports the
2 horn-loaded speaker device 10", which increases the rear acoustic volume behind the
3 sound reproducing membrane of the speaker driver 12" to provide improved low
4 frequency response. The low frequency components reproduced by the rear-vented horn-
5 loaded speaker device 10" also provides a smooth audible overlap at the crossover
6 frequency of the woofer device 70.

7
8 There have been described and illustrated herein several embodiments horn-
9 loaded audio speaker systems that provide improved frequency response (and more
10 particularly wide dispersion characteristics over an extended frequency range). While
11 particular embodiments of the invention have been described, it is not intended that the
12 invention be limited thereto, as it is intended that the invention be as broad in scope as the
13 art will allow and that the specification be read likewise. Thus, while particular sizes,
14 shapes and materials have been disclosed for various components of the horn-loaded
15 speaker system, it will be appreciated that other sizes, shapes and materials can be used
16 as well. In addition, while particular types of waveguide surfaces (e.g., exponential and
17 tractroid) have been disclosed, it will be understood that other forms of axi-symmetrical
18 surfaces can be used. Moreover, the omnidirectional wide dispersion angle
19 characteristics of the horn-loaded speaker device may be adapted to extend (or to shorten)
20 the top end of the frequency range (e.g., between 1 kHz and 11 kHz) described herein up
21 to 20 kHz. Similarly, the omnidirectional wide dispersion angle characteristics of the
22 horn-loaded speaker device may be adapted to extend (or to shorten) the bottom end of
23 the frequency range (e.g., between 1 kHz and 11 kHz) described herein. It will therefore

- 1 be appreciated by those skilled in the art that yet other modifications could be made to the
- 2 provided invention without deviating from its spirit and scope as claimed.